

# Hydraulic Cylinder types Sales and Service

## Standard Cylinder Repair Guide .Lines

### Standard Cylinder Repair

A standard cylinder repair will include the following:  
On site job:

1. Travel cost to and from site, troubleshoot procedures if required, plus any logistical and site access will be charged.
2. Site inspection by senior technician if required.
3. Time to make the machine safe to work on,
4. Time taken to remove cylinder from machinery,
5. Minimum labour of 2-3 hrs. to strip and assess the cylinder for reseal or major repair. This includes identifying seals, checking barrel, rod and gland condition.

**Please note:** If cylinder requires any more than seals and polish the customer will be called for approval before any extra work is commences.

6. Minimum 2-3 hours to reassemble and test. The cylinder will be tested at maximum or estimated maximum operating pressure in both directions prior to returning.
7. Cylinder will be stamped with a Statewide Hydraulics ID number for future reference.
8. Deliver the cylinder.
9. Installation if required.
10. Testing of machine operation.
11. Reports to follow.

This is a do and charge type job.

You will be charged for the actual hours spent on the job in accordance with the schedule rates below. You will be charged for all time spent on the job, OHS compliance, travel, plus parts and any consumables. Once the cylinder has been removed stripped and assessed we can offer further advise on the remaining repair costs or continue to repair the cylinder as quickly as possible, which is most clients major interest. Please be aware to asses remaining costs will put a delay on the job any where from a few hours to several days pending the damage required to be assessed.

**Note:-** To reduce the time and cost on your project, have the work site clean, safe . and accessible to work on prior to our attendance, please notify us if the job is not at ground level.

Typical time spent on your this type of project varies greatly, pending any

***We repair most brands and types of Cylinders.  
We test all cylinders prior to despatch.***